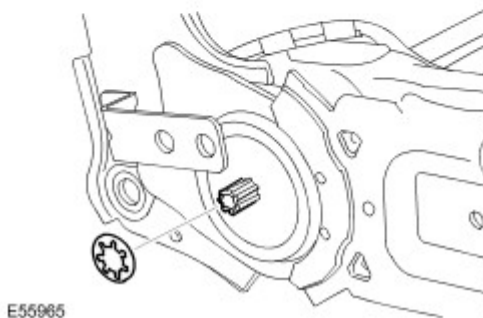
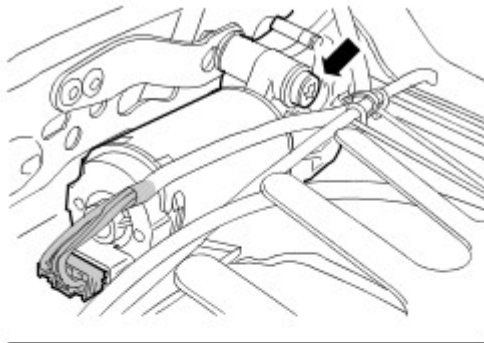


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Front Seat Recliner Motor (78.70.34)

Removal

1. Remove the front seat backrest cover. For additional information, refer to [Front Seat Backrest Cover \(78.90.08\)](#) (Section 501-10)
2. Remove the front seat backrest pad.
3. Remove the front seat recliner motor.
 - Disconnect the electrical connector.
 - Remove the Torx bolt.
 - Remove the front seat backrest shaft clip.
 - Remove the front seat backrest shaft.



Installation

1. Install the front seat recliner motor.
 - Install the front seat backrest shaft.
 - Install the front seat backrest shaft clip.
 - Tighten the Torx bolt to 10 Nm (7 lb.ft).
 - Connect the electrical connector.
2. Install the front seat backrest pad.

- 3 . Install the front seat backrest cover. For additional information, refer to [Front Seat Backrest Cover \(78.90.08\)](#) (Section 501-10)